

## K SERIES(Outdoor, Keyed)

## K series connectors have been specifically designed for outdoor applications.

They include an inner sleeve and two seals to prevent penetration of solids or liquids into the housing formed by the plug,free socket, fixed socket. All models of this series are watertight when mated to give a protection index of IP68 (in mated condition) when correctly assembled to an appropriate cable (IP66 otherwise).



#### Metal housing models (page 25)







ZGG









Watertight or vacuumtight models (page 26)



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ZEG

# SPRING TECHNOLOGY Part Section Showing Internal Components



# K series connectors have the same insulators as the B series and have the following main features:

- security of the Push-Pull self-latching system
- rugged housing for extreme working conditions.
- multipole types 2 to 26 contacts
- solder, crimp or print contacts (straight or elbow)
- watertight connection (IP 68/IP 66)
- high packing density for space savings
- multiple key options to avoid cross mating of similar connectors
- keying system («G» key standard) for connector alignment
- 360° screening for full EMC shielding.

# K Series Connectors Technical Characteristics:

- Endurance: > 5000 cycles
- Humidity: up to 95% at 60° C
- Temperature range: 45° C, + 125° C
- Resistance to vibrations: 10-2000 Hz, 15g
- Shock resistance: 100 g, 6 ms
- Salt spray corrosion test: > 48h
- Protection index (mated): IP 68/IP 66



## K Series Part Numbering System:





### part number example

### straight plug with cable collet:

TGG.2K.312.CLAC62 = straight plug with key (G) and cable collet, 2K series, multipole type with 12 contacts, outer shell in chrome-plated brass, PPS insulator, male solder contacts, C type collet for 6.2 mm diameter cable.

### Free socket:

DHG.2K.312.CLLC62Z = free socket with key (G) and cable collet, 2K series, multipole type with 12 contacts, outer shell in chrome-plated brass, PPS insulator, female solder contacts, C type collet for 6.2 mm diameter cable and nut for fitting a bend relief.

### fixed socket:

ZGG.2K.312.CLL = fixed socket, nut fixing, with key (G), 2K series, multipole type with 12 contacts, outer shell in chrome-plated brass, PPS insulator, female solder contacts.









# Metal Housing Models

TGG Straight plug, key (G) or keys (A to F, L and R), cable collet

Refe	rence	Dimensions (mm)							
Series	Model	А	L	М	S1				
0K	TGG	11	34	23	8				
1K	TGG	13	42	28	9				
2K	TGG	16	52	36	12				



**TGG** Straight plug, key (G) or keys (A to F, L and R), cable collet and nut for fitting a bend relief

Reference		Dimensions (mm)							
Series	Model	A	L	М	S2				
0K	TGG	11	34	23	7				
1K	TGG	13	42	28	9				
2K	TGG	16	52	36	12				





ZGG Fixed socket, nut fixing, key (G) or keys (A to F, L and R)

Refer	ence	Dimensions (mm)									
Series	Model	А	В	е	Е	L	М	N1)	S1	S3	
0K	ZGG	18	19.2	M14x1.0	6	21.7	4.0	20.1	12.5	17	
1K	ZGG	20	21.5	M16x1.0	9	27.0	4.5	25.1	14.5	19	
2K	ZGG	25	27.0	M20x1.0	9	30.7	5.0	28.6	18.5	24	



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# **ZEG** Fixed socket, nut fixing, key (G) or keys (A to F, L and R) (back panel mounting)

Refer	ence	Dimensions (mm)										
Series	Model	А	В	е	Е	L	М	N1)	Ρ	S1		
0K	ZEG	18	18	M14x1.0	3.4	21.7	3.5	20.1	7	12.5		
1K	ZEG	20	20	M16x1.0	6.2	27.0	3.5	25.1	10	14.5		
2K	ZEG	25	25	M20x1.0	5.0	30.7	3.5	28.6	10	18.5		



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# MGG Fixed socket, nut fixing, key (G) or keys (A to F and L), watertight or vacuumtight

Refer	ence	Dimensions (mm)								
Series	Model	А	В	е	Е	L	М	S1	S3	
0K	MGG	18	19.2	M14x1.0	5.5	21.7	4.0	12.5	17	
1K	MGG	20	21.5	M16x1.0	9	30.0	4.5	14.5	19	
2K	MGG	25	27.0	M20x1.0	13.0	33.7	5.0	18.5	24	



# DHG Free socket, key (G) or keys (A to F, L and R), cable collet

Reference		Dimensions (mm)						
Series	Model	A	L	S2				
0K	DHG	13	34.0	8				
1K	DHG	15	42.0	9				
2K	DHG	19	52.0	12				





# DHG Free socket, key (G) or keys (A to F, L and R), cable collet and nut for fitting a bend relief

Reference		Dimensions (mm)							
Series	Model	А	L	S2					
0K	DHG	13	34	7					
1K	DHG	15	45	9					
2K	DHG	19	54	12					



# Alignment Key (K series)

### Alignment Key and Polarized Keying System:

K series connector model part numbers are composed of three letters. The LAST LETTER indicates the key position and the contact type (male or female).

Front view of a socket		Nb of	gles		Series					Conta	ct type
	Ref.	keys	Ang	٥ĸ	1K	2K	ЗK	4K	5K	Plug	Socket
	G	1		0°	0°	0°	0°	0°	0°	male	female
	А	2		30°	30°	30°	30°	30°	30°	male	female
	В	2	α	45°	45°	45°	45°	45°	45°	male	female
	С	2		60°	60°	60°	60°	60°	60°	male	female
	D	2	γ	95°	95°	95°	95°	95°	95°	male	female
	E	2	в	120°	120°	120°	120°	120°	120°	male	female
γ	F	2	2	145°	145°	145°	145°	145°	145°	male	female
	L	2	γ	75°	75°	75°	75°	75°	75°	female	male
										[	
Front view of a socket		Nb of	lles			Series				Conta	ct type
	Ref.	keys	Ang	ок	1K	2K	ЗK	4K	5K	Plug	Socket
		α		-	-	-	95°	-	-		
	D	D F	β	-	-	-	115°	-	-	male	female
	rx –	5	γ	-	-	-	35°	-	-		
			8				250	_			

# >>> Insert configuration (K series)

Caldar

Solder male contacts Solder female contacts  $\langle \neg$ 63 8 ?) **0K**  $\odot$ 000 600 8 9 **1K**  $\overline{\mathfrak{B}}$ First choice alternative 

Special order alternative

**Note** : 1) rated current = 6A for socket with elbow (90°) contact for printed circuit. 2) rated current = 12A for socket with elbow (90°) contact for printed circuit. 3) available only for connectors fitted with male contacts.

			Cont	act Ty	be	con	tact	
Reference	Multipole(contacts	ΦA (mm)	solder	Print (straight)	Print (elbow)	Test voltage (kV rms) Contact-contact	Test voltage (kV rms) Contact-shell	Rated current (A)
302	2	0.9	•	•	•	1.30	1.05	10.01)
303	3	0.9	•	•	•	1.20	0.90	8.01)
304	4	0.7	•	•	•	0.85	0.70	7.01)
305	5	0.7	•	•	•	1.00	0.70	6.51)
306	6	0.5	•	•	•	0.85	0.65	2.5
307	7	0.5	•	•	•	0.80	0.70	2.5
309	9	0.5	•	•	0	0.60	0.50	2.0
302	2	1.3	•	•	•	1.50	1.35	15.02)
303	3	1.3	•	•	•	1.30	1.55	12.0
304	4	0.9	•	•	•	1.35	1.45	10.01)
305	5	0.9	•	•	•	1.25	1.15	9.01)
306	6	0.7	•	•	•	1.05	1.20	<b>7.0</b> 1)
307	7	0.7	•	•	•	0.95	1.05	7.01)
308	8	0.7	•	•	•	0.95	1.15	5.0
310	10	0.5	•	•	•	0.90	1.50	2.5
314	14	0.5	•	•	•	0.80	1.20	2.0
316	16	0.5	•	•	0	0.80	1.25	1.5

>>> Insert configuration (K series)

Solder male contacts Solder female contacts  $\Box$  $\langle \neg$ 0 ()**2K** 

			Cont	act Ty	pe	Sol con	der tact	
Reference	Multipole(contacts)	ΦA (mm)	Solder	Print (straight)	Print (elbow)	Test voltage (kV rms) Contact-contact	Test voltage (kV rms) Contact-shell	Rated current (A)
302	2	2.0	•	•	•	2.10	1.75	30.02)
303	3	1.6	•	•	•	2.40	1.85	17.02)
304	4	1.3	•	•	•	1.85	1.85	15.02)
305	5	1.3	•	•	•	1.75	1.60	14.02)
306	6	1.3	•	•	•	1.35	1.45	12.0
307	7	1.3	•	•	•	1.75	1.60	11.0
308	8	0.9	•	•	•	1.50	1.25	10.01)
310	10	0.9	•	•	•	1.45	1.30	8.01)
312	12	0.7	•	•	•	1.25	1.35	<b>7.0</b> 1)
314	14	0.7	•	•	•	1.15	1.35	6.51)
316	16	0.7	•	•	•	0.95	1.25	6.0
318	18	0.7	•	•	•	0.85	1.20	5.5
319	19	0.7	•	•	•	0.95	1.25	5.0
326	26	0.5	•	•	0	0.95	1.30	2.0

First choice alternative
 special order alternative

Note : 1) rated current = 6A for socket with elbow (90°) contact for printed circuit.
2) rated current = 12A for socket with elbow (90°) contact for printed circuit.

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# >>> Housings (K series)

Rof	Outer shell a	nd collet nut	Latch sleeve	+ earthing crown	Other metal	lic components	Note
itei.	Material	Surf. treatment	Material	Surf. treatment	Material	Surf. treatment	
С	Brass	chrome	brass/bronze	nickel	Brass	nickel	
N	Brass	chrome	brass/bronze	nickel	Brass	nickel	
н	Brass	black chrome	brass/bronze	nickel	Brass	nickel	
S	Stainless steel 304	anodized	brass/bronze	-	Brass	nickel	
L	Stainless steel 316L	anodized	Stainless steel 316L	-	Stainless steel 316L	-	
т	Brass	satin nickel	brass/bronze	nickel	Brass	nickel	
G	Brass	brown and black	brass/bronze	nickel	Brass	nickel	
F	Brass	High phosphorus chemical nickel	brass/bronze	nickel	Brass	nickel	
z	Aluminium alloy	High phosphorus chemical nickel	brass/bronze	nickel	Brass	nickel	
Y	Brass	golden yellow	brass/bronze	nickel	Brass	nickel	

### Note:

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#### **Brass**

Connectors are mostly brass case, which can meet most military or civil application requirements. The white surface of brass shell has nickel-chromium protective layer, which has remarkable effect in resisting industrial waste, salt spray and most corrosives.

In addition, we also have nickel plating, nickel-gold plating, nickel-black chromium plating and other options for application in specific environments of the anti-corrosion coatings.

### **Aluminium alloy**

In the aviation, aerospace industry, portable mobile devices and so on. It is suitable for the connector with aluminium alloy shell.

In addition to its high mechanical lightness and excellent corrosion resistance, the surface of aluminium alloys can be protected by anodic plating, with a variety of colors to choose from.

### **Stainless steel**

For the use of harsh environment, the surface coating is easy to be damaged. We recommend the use of stainless steel materials. AISI304 stainless steel and AISI316L stainless steel are usually used.

AISI304 stainless steel is recommended for special fields such as nuclear industry. It can resist radiation and nitric acid corrosion.

AISI316L stainless steel is recommended for medical and shipping industries. It has no surface treatment and strong corrosion resistance.

SPRING TECHNOLOGY	>>> Insulators (K series)

Ref.	Material	Contact type	Note
Т	Teflon	Solder or print	
L	PPS	Solder or print	

# >>> Contacts (K series)

	 1 1				1		_	1	 
	<u>- 1</u>		•		•				

### **Soldering characteristics**

- no need to order specific tools, a simple soldering iron is sufficient
- ideal for very small and fragile conductors
- contacts with solder cups to allow the solder to flow

## Contacts reference for plugs, free or fixed sockets

	Ref	erence	Contact Conductor								
O units of theme			Solid Stranded								
Contact type	Male	Female	ΦA	ΦC	Form	AWG	Section	AWG		Section (mm <sup>2</sup> )	
		indice if ciliate		(mm)	per fig.	min.	(mm <sup>2</sup> )	min.	max.	min.	max.
Solder			0.5	0.40	-	28	0.09	-	30	-	0.05
Ø A Ø C			0.5	0.45	-	28	0.09	-	28	-	0.09
			0.7	0.60	-	24	0.25	-	26	-	0.14
			0.7	0.80	-	22	0.34	-	22	-	0.34
ØA ØCT	Δ		0.9	0.80	-	22	0.34	-	22	-	0.34
			1.3	1.00	-	20	0.50	-	20	-	0.50
			1.6	1.40	-	16	1.00	-	18	-	1.00
+ <u> </u>			2.0	1.80	-	14	1.50	-	16	-	1.50
			3.0	2.70	-	10	4.00	-	12	-	4.00
			4.0	3.70	-	10	6.00	-	10	-	6.00





	Reference		Collet	ø	Cable ø		
	Туре	Code	ΦA	ΦВ	max.	min.	
0K	С	30	3.1	_	3.0	2.6	
	С	40	4.2	4.2	4.0	3.6	
	С	45	5.2	5.2	4.5	4.1	
	С	50	5.2	5.2	5.0	4.6	
1K	С	45	5.2	_	4.5	4.1	
	С	50	5.2	-	5.0	4.6	
	С	55	6.2	6.2	5.5	5.1	
	С	60	6.2	6.2	6.0	5.6	
	к	70	7.2	_	7.0	6.6	
2K	С	65	7.2	-	6.5	6.1	
	С	70	7.2	_	7.0	6.6	
	С	85	9.2	8.6	8.5	8.1	
	к	11	11.2	10.6	10.5	10.1	

# >>> Variant (K series)



## Bend relief for K series models with collet

			<b>.</b>	Need to be ordered
	Def	С	ollet	Need to be ordered
	Ret.	Туре	Code	separately (see page
0K	Z	С	10 to 50	GMA.0B
412	Z	С	15 to 65	GMA.1B
IN		K	70 to 85	GMA.2B
21	7	С	15 to 85	GMA.2B
<b>2</b> N	Z	K	90 to 10	GMA.3B

Note: all dimensions are in millimetres.



Plug assembly instructions: (K series)

### Plug assembly instructions for K series



1. The cable is sequentially passed through the bend relief (1), the collet nut (2), the cable collet (3), the flexible gasket (4), the earthing cone (5), the earthing cone (6), and soldered to the corresponding pins of the split insert carriers (7) in order.

2. Attach the split insert carriers  $\widehat{(7)}$  to the insulator with contacts  $\widehat{(8)}$ . Note that the protrusion of the split insert carriers  $\widehat{(7)}$  corresponds to the notch of the insulator with contacts  $\widehat{(8)}$ , and the earthing cone  $\widehat{(6)}$  is sequentially replaced, the earthing cone  $\widehat{(5)}$ , the flexible gasket  $\widehat{(4)}$ , and the cable collet  $\widehat{(3)}$  Push it into the proper position and ensure that the complete outer skin of the cable is inserted into the earthing cone  $\widehat{(6)}$ .

3. Install the mounted the insulator with contacts (8) into the housing subassy (9), noting that the notch in the split insert carriers (7) corresponds to the protrusion in the housing subassy (9).

4. Screw the collet nut 2 onto the housing subassy 9.

5. Attach the bend relief ① to the collet nut ②.

# >>> Panel cut-out: (B, K series)

### **K** Series

	D1					
series	ØA	В	L			
0K	14.1	12.6	20.5			
1K	16.1	14.6	22.5			
2K	20.2	18.6	29.0			

### **Cut-out types**

Model	Туре
ZEG	D1
ZGG	D1
MGG	D1

#### Mounting nut torque

	<u> </u>
series	Torque (Nm)
0K	5
1K	7
2K	9

1 N = 0.102 kg